

PRODUCT: METAL GLAZE® OEM™ Premium Finishing and Glazing Putty

PART NUMBER: 100413 24 Oz. Tube 6 units/case
100414 30 Oz. Pump 6 units/case
Packaged with Blue Cream Hardener

DESCRIPTION: Metal Glaze® OEM™ is a two-part, premium polyester finishing and glazing putty. It is engineered to restore the original factory resistant coatings that are removed during the metal straightening process. Its superior adhesion and corrosion resistance meets OEM specification of 500 hours salt spray (ASTM B117). Eliminates the costly step of coating the untreated metal before applying repair materials.

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- Cured sanded OEM finishes
- Most Rigid to Semi-Rigid Plastics

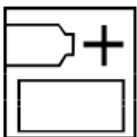
NOTE: For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 4 - 5 minutes @ 72°F (22°C)

APPLICATION:



- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:



- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

TOPCOAT:



- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

TECHNICAL SPECIFICATIONS:

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|--------------------------------------|---|
| ▪ Appearance | White Colored Paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 10-15 min. |
| ▪ Max Recommended Thickness (sanded) | 1/8 inch (3mm) |

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to container

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!