

**PRODUCT:** Commercial Ultra

<b>PART NUMBER:</b>	<b>100181</b>	<b>Gallon</b>	<b>4 units/case</b>
	<b>100183</b>	<b>3 Gallon</b>	<b>1 each</b>

**DESCRIPTION:** **Commercial Ultra** is specially formulated to allow for extended work time of 10 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity.

**APPROVED SUBSTRATES:**



- Steel
- Aluminum
- Fiberglass
- Stainless Steel
- SMC
- Sanded OEM Paint

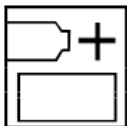
**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

**MIXING:**



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

**NOTE:** May be mixed with Evercoat Ultra products to adjust viscosity and work time.

**APPLICATION:**



- Apply in layers with even firm pressure.
- Do not apply all at once.

**FINISH:**



- Sand body filler with 80 grit sandpaper.
- If necessary, reapply to fill any pinholes or low spots, allow filler to dry and then sand with 80 grit sandpaper.
- Finish sand with 180 grit or finer.

**TECHNICAL SPECIFICATIONS:**

- |                                      |  |
|--------------------------------------|--|
| ▪ Appearance                         | Off White Paste  |
| ▪ VOC                                | Refer to Section 9 of the Safety Data Sheet                                      |
| ▪ Relative Density                   | Refer to Section 9 of the Safety Data Sheet                                      |
| ▪ Sand Time                          | 10 minutes @ 75°F (24°C)<br><i>See chart below for sand times by temperature</i> |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm)   |

**NOTE:**

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.

	Work Time	Sand Time
55°F (13°C)	19 mins	46 mins
75°F (24°C)	10 mins	30 mins
90°F (32°C)	5 mins	12 mins
107°F (42°C)	3 mins	7 mins

**SAFETY & HANDLING:**

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

**NOTES:**

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!**