PRODUCT: Rage® Gold Premium Lightweight Filler

PART NUMBER:
- 100112  Gallon  4 units/case
- 100113  3-Gallon  1 each
- 100114  5-Gallon Air Pail  1 each

DESCRIPTION: RAGE® GOLD has unsurpassed sanding qualities attributed to Hattonite™, a unique ingredient, which reduces heat and friction created by aggressive sanding. RAGE® GOLD also contains ZNX-7™ for adhesion to galvanized steel and aluminum. Can be used for cosmetic fiberglass and composite repairs. Stain resistant for use with basecoat/clearcoat paints. Part of the METALWORKS® System. Blue cream hardener included.

APPROVED SUBSTRATES:
- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- SMC

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:
- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:
- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4” diameter puddle).
- Puddles larger than 4” (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 3-5 minutes @ 72°F (22°C)
APPLICATION:

- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:

- Sand body filler with 80 grit sandpaper.
- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

- Appearance: Smooth golden paste
- VOC: Refer to Section 9 of the Safety Data Sheet
- Relative Density: Refer to Section 9 of the Safety Data Sheet
- Sand Time: 20 min.
- Max Recommended Thickness (sanded): 1/4 inch (6mm)

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!