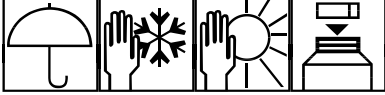


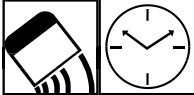



TECHNICAL DATA SHEET

Spot Lite

103445

USES:	<p>FOR PROFESSIONAL USE ONLY</p> <p>SPOT-LITE™ is a paste putty that levels like a pourable putty. Cures quickly to a sandable state which makes it the ideal product for quick spot filling. Spot Lite is stain resistant for use under basecoat/clearcoat repairs. Spot Lite has a smooth texture, is easy to sand, is non-shrinking and has excellent adhesion. May be applied to galvanized metal, aluminum, bare steel, body filler, two part primers and sanded OEM finishes. Spot Lite Can also be used to fill minor body damage up to 1/8" (3 mm) in depth</p>																												
STORAGE:	<div style="display: flex; align-items: center;">  </div> <p>Store in accordance with local regulations. Observe label precautions. Do not store above the following temperature: 25°C (77°F). Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																												
PREPARATION:	<div style="display: flex; align-items: center;">  </div> <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint. Use finer grit to remove any coarse sand scratches and to featheredge the paint. Remove dust.</p>																												
MIXING:	<div style="display: flex; align-items: center;">  </div> <p><i>Use with Cream Hardener Only!</i></p> <p>Measure hardener 2% by weight (approximately a ribbon of cream hardener from edge to edge across the center of a 10cm diameter puddle). Puddles larger than 10cm in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.</p>																												
APPLICATION:	<div style="display: flex; align-items: center;">  </div> <p>Apply in thin layers and spread smoothly. Do not apply over fresh or uncured coatings. Allow to cure fully before finishing.</p>																												
FINISHING:	<div style="display: flex; align-items: center;">  </div> <p>Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the final cut. Finish sand and featheredge to remove scratches.</p>																												
TECHNICAL SPECIFICATIONS:	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>White Paste</td> </tr> <tr> <td>Physical state</td> <td>Paste</td> </tr> <tr> <td>Flash Point</td> <td>Open cup: 37°C (98.6°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.13</td> </tr> <tr> <td>Vapor Density</td> <td>>1 [Air = 1]</td> </tr> <tr> <td>Lower explosion limit</td> <td>Lower: 1.1%</td> </tr> <tr> <td></td> <td>Upper: 6.1%</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> <tr> <td>Weight</td> <td>1130 g/L average</td> </tr> <tr> <td>Pot Life</td> <td>5-6 minutes</td> </tr> <tr> <td>Dry to Sand Time</td> <td>10-15 minutes</td> </tr> <tr> <td>Max. recommended Thickness (sanded)</td> <td>3 mm</td> </tr> <tr> <td>Contents and Caution</td> <td>MSDS Available upon request</td> </tr> <tr> <td>VOC</td> <td>2004/42/IIB(b)(250)(97)</td> </tr> </table>	Color	White Paste	Physical state	Paste	Flash Point	Open cup: 37°C (98.6°F)	Relative Density	1.13	Vapor Density	>1 [Air = 1]	Lower explosion limit	Lower: 1.1%		Upper: 6.1%	Solubility	Insoluble in the following materials: cold water and hot water.	Weight	1130 g/L average	Pot Life	5-6 minutes	Dry to Sand Time	10-15 minutes	Max. recommended Thickness (sanded)	3 mm	Contents and Caution	MSDS Available upon request	VOC	2004/42/IIB(b)(250)(97)
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	<p>IIB/b. Body filler/stopper – All types. EU limit values: 250g/l. (2007) This product contains a maximum of 38 g/l VOC.</p> <hr/> <p>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</p>
SAFETY & HANDLING:	<p>Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.</p>