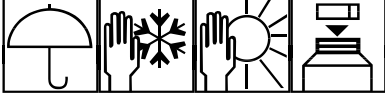


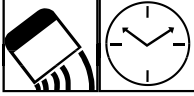



# TECHNICAL DATA SHEET

Metal Glaze® Ultra

103625

<b>USES:</b>	<p><b>FOR PROFESSIONAL USE ONLY</b></p> <p><b>Metal Glaze® Ultra</b> is the world's best sanding putty for use as a finishing coat over body filler, large panels, or small spot filling. The formula is incredibly smooth. Its unparalleled sanding qualities are a result of the Evercoat's exclusive EcoResin™. Its unique thinner viscosity makes it ideally suited for intermixing with other Evercoat products to improve your process. Formulated with ZNX-7® for improved adhesion.</p>																														
<b>STORAGE:</b>	<div style="display: flex; align-items: center;">  </div> <p>Store in accordance with local regulations. Observe label precautions. Do not store above the following temperature: 25°C (77°F). Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>																														
<b>PREPARATION:</b>	<div style="display: flex; align-items: center;">  </div> <p>Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint. Use finer grit to remove any coarse sand scratches and to featheredge the paint. Remove dust.</p>																														
<b>MIXING:</b>	<div style="display: flex; align-items: center;">  </div> <p><i>Use with Cream Hardener Only!</i></p> <p>Measure hardener 2% by weight (approximately a ribbon of cream hardener from edge to edge across the center of a 10cm diameter puddle). Puddles larger than 10cm in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.</p>																														
<b>APPLICATION:</b>	<div style="display: flex; align-items: center;">  </div> <p>Apply in thin layers and spread smoothly. Do not apply over fresh or uncured coatings. Allow to cure fully before finishing.</p>																														
<b>FINISHING:</b>	<div style="display: flex; align-items: center;">  </div> <p>Sand to knock down high spots. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches.</p>																														
<b>TECHNICAL SPECIFICATIONS:</b>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td style="width: 50%;">Color</td><td>White</td></tr> <tr><td>Physical state</td><td>Liquid</td></tr> <tr><td>Flash Point</td><td>Open cup: 31.6°C (89°F)</td></tr> <tr><td>Relative Density</td><td>0.96</td></tr> <tr><td>Vapor Density</td><td>&gt;1 [Air = 1]</td></tr> <tr><td>Lower explosion limit</td><td>Lower: 1.1%</td></tr> <tr><td></td><td>Upper: 6.1%</td></tr> <tr><td>Solubility</td><td>Insoluble in the following materials: cold water and hot water.</td></tr> <tr><td>Weight</td><td>958 g/L average</td></tr> <tr><td>Pot Life</td><td>2.5 to 4.5 minutes</td></tr> <tr><td>Dry to Sand Time</td><td>10-15 minutes</td></tr> <tr><td>Max. recommended Thickness (sanded)</td><td>3 mm</td></tr> <tr><td>Contents and Caution</td><td>MSDS Available upon request</td></tr> <tr><td>VOC</td><td>2004/42/IIB(b)(250)(5)</td></tr> <tr><td></td><td>IIB/b. Body filler/stopper – All types. EU limit values: 250g/l. (2007)</td></tr> </table>	Color	White	Physical state	Liquid	Flash Point	Open cup: 31.6°C (89°F)	Relative Density	0.96	Vapor Density	>1 [Air = 1]	Lower explosion limit	Lower: 1.1%		Upper: 6.1%	Solubility	Insoluble in the following materials: cold water and hot water.	Weight	958 g/L average	Pot Life	2.5 to 4.5 minutes	Dry to Sand Time	10-15 minutes	Max. recommended Thickness (sanded)	3 mm	Contents and Caution	MSDS Available upon request	VOC	2004/42/IIB(b)(250)(5)		IIB/b. Body filler/stopper – All types. EU limit values: 250g/l. (2007)
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	<p>This product contains a maximum of 5 g/l VOC.</p> <p><b>Properties are typical values and should not be considered as sales specifications.</b></p> <p><b>Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b></p>
<b>SAFETY &amp; HANDLING:</b>	<p>Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at <a href="http://evercoat.com">evercoat.com</a>.</p>