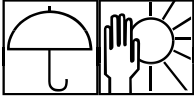


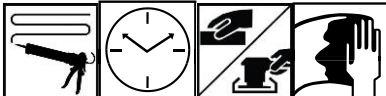


TECHNICAL DATA SHEET

Plastic Repair Adhesive Fast Set Urethane

104180

DESCRIPTION:	A two-component urethane repair material that provides incredible strength and sandability with a fast cure time.																		
USES:	FOR PROFESSIONAL USE ONLY This urethane material is used for structural repairs on thermosetting, thermoplastic, steel, aluminum, other automotive plastics.																		
STORAGE:	 <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from heat and direct sunlight. Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains.</p>																		
PREPARATION:	 <p>Wash repair area with soap and warm water. Allow to dry thoroughly. Compressed air or heat may be applied to accelerate dry time. Apply Panel Prep to a clean, lint-free cloth and wipe repair area. Wipe from the center of the repair area to the outside. Wipe the area dry with a clean, dry cloth. Sand and taper repair area according to recommendations. Re-clean area with Panel Prep. Apply an Adhesion Promoter according to recommendations.</p>																		
MIXING:	 <p>Equalize the cartridge to remove any air. Gun out a bead of adhesive the length of the static mix tip to check for proper mix.</p>																		
APPLICATION:	 <p>Apply Urethane Adhesive. Allow to cure, then sand surface. Re-clean with Panel Prep.</p>																		
FINISHING:	Apply primer surfacer according to paint manufacturer's recommendation.																		
TECHNICAL SPECIFICATIONS:	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Color</td> <td>Black/Amber</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Flash Point</td> <td>Open cup: >205°C (>392°F)</td> </tr> <tr> <td>Relative Density</td> <td>1.08</td> </tr> <tr> <td>Solubility</td> <td>Insoluble in the following materials: cold water and hot water.</td> </tr> <tr> <td>Work Time</td> <td>1 minutes</td> </tr> <tr> <td>Bonding Time</td> <td>5 minutes</td> </tr> <tr> <td>Full Cure</td> <td>4 hours</td> </tr> <tr> <td>Contents and Caution</td> <td>MSDS Available upon request</td> </tr> </table>	Color	Black/Amber	Physical state	Liquid	Flash Point	Open cup: >205°C (>392°F)	Relative Density	1.08	Solubility	Insoluble in the following materials: cold water and hot water.	Work Time	1 minutes	Bonding Time	5 minutes	Full Cure	4 hours	Contents and Caution	MSDS Available upon request
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SAFETY & HANDLING:	Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com .																		