1: SURFACE PREPARATION
Body Filler or Putty
Finish sand with 180-220 grit then featheredge with 320 grit. Remove sanding dust from the surface with clean compressed air.

2: CLEAN
Clean and degrease the panel to be coated.
NOTE: Clean raw, exposed fiberglass with a solvent. Acetone is recommended to clean raw, exposed fiberglass prior to sanding.

3: MIXING
Mix 4 parts primer to 1 part of preferred catalyst.

4: APPLY
Apply 2-3 medium wet coats allowing 5-10 minutes flash between coats.

5: FINISH SAND
Allow proper dry to sand time depending on film build. See chart below. Once dry, sand with 180-220 grit sandpaper followed by 320 grit or finer. Re-coat or seal according to your paint manufacturers recommendations.

<table>
<thead>
<tr>
<th>FINISH SAND 4:1</th>
<th>FILM THICKNESS</th>
<th>DRY TO SAND TIMES</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0-3.0 MILS PER COAT</td>
<td>120 MIN.</td>
<td></td>
</tr>
<tr>
<td>SUPER BUILD 4:1</td>
<td>6.0-8.0 MILS PER COAT</td>
<td>80-120 MIN.</td>
</tr>
<tr>
<td>FIBER FILL 4:1</td>
<td>4.0-6.0 MILS PER COAT</td>
<td>120 MIN.</td>
</tr>
</tbody>
</table>

FINISH SAND® 4:1
#738 GALLON
Finish Sand 4:1 is a hybrid polyester primer surfacer that utilizes patented technology to provide a smooth, low-texture finish. It is ideal for holding down troublesome repairs on a variety of substrates.
- Passes 500 hours in salt spray test (ASTM B117)
- Can be applied over properly sanded and cleaned bare metal
- Compatible with waterborne paint systems and VOC compliant

SUPER BUILD® 4:1
#730 GALLON
Super Build 4:1 is a two component primer surfacer that has exceptional filling capabilities and patented 4:1 mix ratio technology. It is ideal for holding down troublesome repairs on fiberglass and SMC.
- Passes 500 hours in salt spray tests (ASTM B117)
- Can be applied over properly sanded and cleaned bare metal
- Compatible with waterborne paint systems and VOC compliant

FIBER FILL 4:1
#736 GALLON
Fiber Fill 4:1 is a fiber-reinforced polyester primer surfacer that is ideal for applications that require a durable undercoat. It has excellent filling capability and can be used to hold down troublesome repairs on a variety of substrates.
- Passes 500 hours in salt spray test (ASTM B117)
- Can be applied over properly sanded and cleaned bare metal
- Compatible with waterborne paint systems and VOC compliant

Finish Sand 4:1, Super Build 4:1, and Fiber Fill 4:1 can be applied on Fiberglass, SMC, Rigid Plastics, BareMetal, Aluminum, Body Filler, and Finishing Putty.

SEE IT ON YouTube

#734 CATALYST
45 MINUTE POT LIFE AT 70°F (21°C)

#733 CATALYST
60 MINUTE POT LIFE AT 70°F (21°C)