

440 EXPRESS™ Micro-Pinhole Eliminator

STANDARD OPERATING PROCEDURE

- 1.** Finish your dent repair process by sanding with 180-grit or finer sandpaper. Remove dust with compressed air.
- 2.** Shake 440Express and apply a small amount on the applicator sponge or the repair area. Multiple applications may be necessary on larger repair areas.
- 3.** Wipe 440Express over the entire repair area. Continue to wipe until all residue of 440Express has been removed. When 440Express is applied properly, the repair area will still be visible through the light coat. Micro-pinholes and stray sand scratches will be easy to identify. (See images below.)
- 4.** Allow to dry 15 minutes and apply a primer surfacer according to paint manufacturer's recommendations.



NOTE:

- If excess 440Express builds up on the repair area, allow to dry 15 minutes, then lightly sand using 400-500 grit sandpaper prior to applying primer.
- 440Express is only approved for use over cured and sanded Evercoat 2K dent repair products that can be primed directly over. – For further information see Product Information Sheet or go to www.evercoat.com
- 440Express is not recommended for fixing pinholes in conventional body fillers. Evercoat recommends #416 MetalGlaze® for that application.