EVERCOAT®

FIBER FILL 4:1
REINFORCED POLYESTER PRIMER

DURABILITY AND FLEXIBILITY IN AN EASY TO USE POLYESTER PRIMER!

A durable undercoat for holding down troublesome repairs

Direct to Metal Application eliminates the need for epoxy or self-etch primers

Ideal for priming over checkered fiberglass, stress cracks and other surface imperfections

Easy, accurate mixing without a scale

Fiber Reinforced
Improved Impact Resistance
Waterborne Paint Compatible
VOC Compliant
GRAY

CONTENTS: 128 FL OZ (ONE U.S. GALLON) 3.78 L

DANGER: EXTREMELY FLAMMABLE LIQUID AND VAPOURS. MAY CAUSE FIRE. HARMFUL OR Fatal IF Swallowed.

DANGER: LIQUEUR ET VAPEURS TRÈS FLAMMABLES. LES VAPEURS PEUVENT ENFLAMMER.

FLASH. NO FOG OR MOISTURE AND GAS DANGEROUS.
(See other Cautions on Back Panel)

Part No.
100736

WATERBORNE COMPATIBLE

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MIXING:

• Shake and stir thoroughly before mixing.
• Mix thoroughly before pouring primer into gun cup
• Pot life is 40 minutes @ 75°F (24°C); pot life decreases at higher temperatures or when using #734 Fast 4:1 Catalyst
• Do not leave product in the spray gun for longer than 25 minutes

APPLICATION:

• Use a primer gun with a 2.0 or larger fluid nozzle/air cap
• Adjust air pressure to 40-45psi for conventional guns or 10 psi at the cap for HVLP
• Apply 2 – 3 medium wet coats allowing 5 – 10 minutes flash time between coats

FINISH:

• Fiber Fill 4:1 is ready to sand in about 2 hours, depending on film build
  • Force Dry – Bake 30 minutes @ 140°F (60°C)
• Once dry, sand Fiber Fill 4:1 with 180-200 grit sandpaper followed by 320 grit or finer

TECHNICAL DATA:

Appearance: Gray liquid
VOC: Packaged: 3.0lbs/gal (359g/L)
      Applied: 1.90lbs/gal (227g/L)
Dry-Film-Thickness (DFT): 4-6 mils per coat (30 mils max. film build)
Solids by Volume: 45 – 50%
Solids by weight: 65 – 70%

Refer to MSDS and Product Information Sheet for additional information.