1. Identification

Product identifier used on the label:
Product Name: Panel Bond-45
Product identifier: 106045

Other means of identification
Synonyms: No data available

Recommended use of the chemical and restrictions on use:
Recommended use of the chemical: Adhesive

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party
Chemical Manufacturer / Importer / Distributor: ITW Evercoat a division of Illinois Tool Works Inc.
6600 Cornell Road
Cincinnati, OH 45242
513-489-7600

Emergency phone number: CHEMTREC: 1-800-424-9300
CANUTEC: 1-613-996-6666

2. Hazard(s) identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

GHS Hazard Symbols:

GHS Classification: Skin Sensitisation Category 1
GHS Signal Word: Warning
GHS Hazard Statements: May cause an allergic skin reaction.
GHS Precautionary Statements:
First Aid Measures: IF ON SKIN: Wash with plenty of soap and water. Specific treatment (see on this label). If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Safety Data Sheet

Product Name: Panel Bond-45
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Replaces: 

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

Hazards not otherwise classified: No data available

### 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>% (or range) of ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,4,6-Tris[(Dimethylamino) Methyl] Phenol</td>
<td>90-72-2</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Oxirane Homopolymer</td>
<td>25085-99-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Oxirane, mono derivatives</td>
<td>68609-97-2</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

Description of necessary measures, subdivided according to the different routes of exposure, i.e., inhalation, skin and eye contact, and ingestion:

**Eye Contact:** None expected to be needed, however, use an eye wash to remove a chemical from your eye regardless of the level of hazard.

**Skin Contact:** Wash with soap and water.

**Inhalation:** This material does not present a hazard if inhaled. Remove individual to fresh air after an airborne exposure if any symptoms develop, as a precautionary measure.

**Ingestion:** No hazard in normal industrial use. Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.

**Most important symptoms/effects, acute and delayed:**

**Most important symptoms/effects (Acute):** No data available

**Most important symptoms/effects (Delayed):** No data available

**Indication of immediate medical attention and special treatment needed, if necessary:** No additional first aid information available

### 5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media: 

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Suitable extinguishing media: Use alcohol resistant foam, carbon dioxide, or dry chemical when fighting fires. Water or foam may cause frothing if liquid is burning but it still may be a useful extinguishing agent if carefully applied to the surface of the fire. Do Not direct a stream of water into the hot burning liquid.

Unsuitable extinguishing media: No data available

Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):

- Fire and/or Explosion Hazards: Material may be ignited only if preheated to temperatures above the high flash point, for example in a fire.
- Hazardous Combustion Products: Carbon dioxide, Carbon monoxide
- Special protective equipment and precautions for firefighters: Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment.

6. Accidental release measures

Personal precautions, protective equipment, and emergency procedures: No adverse health affects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section VIII of this MSDS.

7. Handling and storage

Precautions for safe handling: No special handling instructions due to toxicity.

Conditions for safe storage, including any incompatibilities

- Conditions for safe storage: Store in a cool dry place. Isolate from incompatible materials.
- Materials to Avoid/Chemical Incompatibility: Strong oxidizing agents

8. Exposure controls/personal protection

OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the safety data sheet, where available:

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>OSHA PEL</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Individual protection measures, such as personal protective equipment:
Safety Data Sheet

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Replaces:

Eye Protection: No special requirements under normal industrial use. Wear splash-proof safety goggles if material could be misted or splashed into eyes.

Skin Protection: Not normally considered a skin hazard. Where use can result in skin contact, practice good personal hygiene. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work.

Respiratory Protection: No respiratory protection required under normal conditions of use.

Other Protective Equipment: Wear splash-proof safety goggles if material could be misted or splashed into eyes.

9. Physical and chemical properties

Appearance (physical state, color, etc.):
- Appearance (physical state): Paste
- Color: Black
- Odor: No data available
- Odor threshold: No data available
- pH: No data available
- Melting Point/Freezing Point (°C): No data available
- Initial Boiling Point and Boiling Range (°C): No data available
- Flash Point (°C): No data available
- Evaporation Rate: No data available
- Flammability (solid, gas): No data available

Upper/lower flammability or explosive limits:
- Upper Flammable/Explosive Limit (%): No data available
- Lower Flammable/Explosive Limit (%): No data available

- Vapor Pressure: No data available
- Vapor Density: No data available
- Relative Density: 1.3
- Solubility(ies): Insoluble
- Partition coefficient: n-octanol/water: 1.36
- Auto-ignition Temperature (°C): No data available
- Decomposition Temperature: No data available
- Viscosity: No data available
- VOC (as packaged-less exempts and water): 48 lbs/gal or

10. Stability and reactivity

Reactivity: No data available
Chemical stability: Stable under normal conditions.
Possibility of hazardous reactions: No data available
Conditions to avoid (e.g., static Temperatures above the high flash point of this combustible
discharge, shock, or vibration): material in combination with sparks, open flames, or other sources of ignition.

Incompatible materials: Strong oxidizing agents

### 11. Toxicological information

#### Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact):
- **Inhalation**

#### Symptoms related to the physical, chemical and toxicological characteristics:
- No data available

#### Delayed and immediate effects and also chronic effects from short- and long-term exposure:

**Immediate (Acute) Health Effects by Route of Exposure:**
- **Inhalation Irritation:** No hazard in normal industrial use. Can cause mechanical irritation if dusts are generated.
- **Skin Contact:** No hazard in normal industrial use.
- **Skin Absorption:** No absorption hazard in normal industrial use.
- **Eye Contact:** No hazard in normal industrial use.
- **Ingestion Irritation:** No hazard in normal industrial use.

**Long-Term (Chronic) Health Effects:**
- **Carcinogenicity:** None of the substances have been shown to cause cancer in long term animal studies. Not a carcinogen according to NTP, IARC, or OSHA.
- **Reproductive and Developmental Toxicity:** No data available to indicate product or any components present at greater than 0.1% may cause birth defects.
- **Mutagenicity:** No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.
- **Inhalation:** Upon prolonged and/or repeated exposure, no hazard in normal industrial use.
- **Skin Contact:** Unlikely to cause irritation even on repeated contact.
- **Skin Absorption:** Upon prolonged or repeated exposure, no hazard in normal industrial use.

**Numerical measures of toxicity (such as acute toxicity estimates)**

#### Component Toxicology Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,4,6-Tris((Dimethylamino) Methyl) Phenol</td>
<td>Oral LD50 Rat 1200 mg/kg</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
12. Ecological information

Ecotoxicity (aquatic and terrestrial, where available): This material is not expected to be harmful to the ecology.
Persistence and degradability: No data available
Bioaccumulative potential: No data
Mobility in soil: No data available
Other adverse effects (such as hazardous to the ozone layer): No data available

Ecological Toxicity Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Aquatic EC50 Crustacea</th>
<th>Aquatic ERC50 Algae</th>
<th>Aquatic LC50 Fish</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Description of waste residues: Spent or discarded material is not expected to be a hazardous waste.

Waste treatment methods (including packaging): Dispose of in a landfill. Disposal is not likely to be regulated.

14. Transport information

UN number: UN2735
UN proper shipping name: Not Regulated
Transport hazard class(es): 8
Packing group: II

The shipper is responsible for following all applicable regulations. The transportation classification provided is based on ITW Evercoat original packaging, which is suitable for domestic ground transport only.
Safety Data Sheet

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Product identifier: 106045
Revision Date: 08-19-2016
Replacing:

15. Regulatory information

Safety, health and environmental regulations specific for the product in question

TSCA Status: All components in this product are on the TSCA Inventory.

Regulated Components

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>CERCLA</th>
<th>SARA EHS</th>
<th>SARA 313</th>
<th>California Prop 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol</td>
<td>100-51-6</td>
<td>N</td>
<td>N</td>
<td>N</td>
<td>N</td>
</tr>
</tbody>
</table>

16. Other information, including date of preparation or last revision.

Revision Date: 08-19-2016
Revision Number: 11

Disclaimer: NOTICE: The information accumulated herein is believed to be correct as of the date issued from sources, which are believed to be accurate and reliable. Since it is not possible to anticipate all circumstances of use, recipients are advised to confirm, in advance of need, that the information is current, applicable and suitable to their circumstances.