1. Identification

Product identifier used on the label:
Product Name: LOW VOC Activator
Product identifier: 102230
Other means of identification
Synonyms: No data available

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party
Chemical Manufacturer / Importer / Distributor: ITW Evercoat
a division of Illinois Tool Works Inc.
6600 Cornell Road
Cincinnati, OH 45242
513-489-7600
Emergency phone number: CHEMTREC: 1-800-424-9300
CANUTEC: 1-613-996-6666

2. Hazard(s) identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

GHS Hazard Symbols:

GHS Classification:
Skin Sensitisation Category 1
Skin Corrosion/Irritation Category 2
Serious Eye Damage/Eye Irritation Category 2A
Specific Target Organ Systemic Toxicity (STOT) - Single Exposure Category 3

GHS Signal Word: Warning

GHS Hazard Statements:
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.

GHS Precautionary Statements:
Safety Precautions:
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Safety Data Sheet

Product Name: LOW VOC Activator

Product identifier: 102230

Revision Date: 08-19-2016

Replaces:

First Aid Measures:

Wear protective gloves/protective clothing/eye protection/face protection.

IF ON SKIN: Wash with plenty of soap and water.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER or doctor/physician if you feel unwell.

Specific treatment (see on this label).

If skin irritation occurs: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

Hazards not otherwise classified:

No data available

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>% (or range) of ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate</td>
<td>822-06-0</td>
<td>15 - 40</td>
</tr>
<tr>
<td>4-Methyl-2-pentanone</td>
<td>108-10-1</td>
<td>7 - 15</td>
</tr>
<tr>
<td>1,6-Hexamethylene Diisocyanate</td>
<td>822-06-0</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of necessary measures, subdivided according to the different routes of exposure, i.e., inhalation, skin and eye contact, and ingestion:

Eye Contact: Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention. Flush eyes gently with water for at least 15 minutes, lifting upper & lower eye lids. Seek immediate medical attention.

Skin Contact: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists. Wash affected area thoroughly with soap and water. Remove contaminated clothing and continue flushing with water. Wash clothing before reuse.

Inhalation: Remove to fresh air. If breathing is difficult, have a trained
Safety Data Sheet

Product Name: LOW VOC Activator
Product identifier: 102230
Revision Date: 08-19-2016
Replaces: 

individual administer oxygen. If not breathing, give artificial respiration and have a trained individual administer oxygen. Get medical attention immediately. If any breathing problems occur during use, LEAVE THE AREA and get fresh air. Restore breathing. Keep warm and quiet.

Ingestion:
Do not induce vomiting and seek medical attention immediately. Drink two glasses of water or milk to dilute. Provide medical care provider with this MSDS. Do not induce vomiting unless directed to do so by medical personnel. Seek immediate medical attention.

Most important symptoms/effects, acute and delayed:

Most important symptoms/effects (Acute): No data available
Most important symptoms/effects (Delayed): Irritation of eyes, skin and upper respiratory system. May cause nervous system depression. Extreme overexposure may result in unconsciousness and possibly death.

Indication of immediate medical attention and special treatment needed, if necessary: No additional first aid information available

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media:

Suitable extinguishing media: Use alcohol resistant foam, carbon dioxide, or dry chemical extinguishing agents. Water may be ineffective but water spray can be used extinguish a fire if swept across the base of the flames. Water can absorb heat and keep exposed material from being damaged by fire. Use National Fire Protection Association (NFPA) Class B extinguishers (carbon dioxide, dry chemical, or universal aqueous film forming foam) designed to extinguish NFPA Class IB flammable liquid fires. Water may be ineffective in fire fighting due the material (or component(s) low flash point, low solvent density, and limited miscibility with water. Water spray may be used to cool closed containers to prevent pressure build-up and possible auto ignition or explosion when exposed to extreme heat.

Unsuitable extinguishing media: No data available

Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):

Fire and/or Explosion Hazards: Vapors may be ignited by heat, sparks, flames or other sources of ignition at or above the low flash point giving rise to a fire (Class B). Vapors are heavier than air and may travel to a source of ignition and flash back. Closed containers may explode when exposed to
### Hazardous Combustion Products:
- Carbon dioxide
- Carbon monoxide
- Hydrogen cyanide
- Nitrogen containing gases
- Toxic gases

### Special protective equipment and precautions for firefighters:
- Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products.
- Flammable component(s) of this material may be lighter than water and burn while floating on the surface. Use water spray/fog for cooling. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
- Water may be ineffective in fire fighting due the material (or component(s) low flash point, low solvent density, and limited miscibility with water.
- If water is used, fog nozzles are preferable.
- Water may be used to cool closed containers to prevent pressure build-up and possible auto ignition or explosion when exposed to extreme heat.

### 6. Accidental release measures

#### Personal precautions, protective equipment, and emergency procedures:
Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section VIII of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including: the material spilled, the quantity of the spill, the area in which the spill occurred. Also consider the expertise of employees in the area responding to the spill. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.

#### Methods and materials for containment and cleaning up:
Prevent the spread of any spill to minimize harm to human health and the environment if safe to do so. Wear complete and proper personal protective equipment following the recommendation of Section VIII at a minimum. Dike with suitable absorbent material like granulated clay. Gather and store in a sealed container pending a waste disposal evaluation. Activate available exhaust ventilation equipment in the immediate spill area. Only personnel equipped with proper respiratory, skin, and eye protection should be permitted in the area. Shut off ignition sources; including electrical...
7. Handling and storage

Precautions for safe handling: Harmful or irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area. Use with adequate ventilation. Do not get in eyes, on skin and clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. This coating may contain materials classified as nuisance particulates (listed as Dust in section 2) which may be present at hazardous levels only during sanding or abrading of the dried film. If no specific dusts are listed in section 2, the applicable limits for nuisance dust are ACGIH TLV 10 mg/m³ (total dust), 3 mg/m³ (respirable fraction), OSHA PEL 15 mg/m³ (total dust), 5 mg/m³ (respirable fraction). Removal of old paint by sanding, scraping, or other means may generate dust or fumes that contain lead.

Conditions for safe storage, including any incompatibilities

Conditions for safe storage: Store in a cool dry ventilated location. Isolate from incompatible materials and conditions. Keep container(s) closed. Keep away from heat, sparks, and flame. Vapors will accumulate readily and may ignite explosively. During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and other sources of ignition. Consult NFPA Code. Ground and bond containers when transferring material. Do not store above 120° F (49° C). Heat from sunlight, radiators, stoves, hot water, and other heat sources could cause container to burst.

Materials to Avoid/Chemical Incompatibility: Strong alkalies Strong mineral acids Strong oxidizing agents

8. Exposure controls/personal protection

OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the safety data sheet, where available:

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>OSHA PEL</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate</td>
<td>No data available</td>
<td>0.005 ppm</td>
<td>No data available</td>
</tr>
<tr>
<td>4-Methyl-2-pentanone</td>
<td>100 ppm</td>
<td>50 ppm</td>
<td>75 ppm STEL; 307 mg/m³ STEL</td>
</tr>
</tbody>
</table>

Appropriate engineering: Local exhaust ventilation, process enclosures, or other engineering
controls: controls are necessary when handling or using this product to avoid overexposure. Local exhaust ventilation is recommended when generating excessive levels of vapors from handling or thermal processing. General or local ventilation or isolation may prove adequate to keep airborne exposures below exposure limits. Engineering controls must be designed to meet the OSHA chemical specific standard in 29 CFR 1910.

Individual protection measures, such as personal protective equipment:

Eye Protection: Wear chemical splash goggles when handling this product. Additionally, wear a face shield when the possibility of splashing of liquid exists. Do not wear contact lenses. Have an eye wash station available. Safety Glasses or goggles with splash guards or side shields.

Skin Protection: Wear protective gloves. Inspect gloves for chemical break-through and replace at regular intervals. Clean protective equipment regularly. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work. None required for normal application of these products where minimal skin contact is expected. Chemical resistant, impermeable gloves as needed to prevent excessive contact.

Respiratory Protection: Respiratory protection may be required to avoid overexposure when handling this product. General or local exhaust ventilation is the preferred means of protection. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. If personal exposure cannot be controlled below applicable limits by ventilation, wear a properly fitted organic vapor/particulate respirator approved by NIOSH/MSHA for protection against materials in section 2. When sanding or abrading the dried film, wear a dust/mist respirator approved by NIOSH/MSHA for dust which may be generated from this product, underlying paint, or the abrasive.

Other Protective Equipment: Safety Glasses or goggles with splash guards or side shields. None required for normal application of these products where minimal skin contact is expected. Chemical resistant, impermeable gloves as needed to prevent excessive contact.

9. Physical and chemical properties

Appearance (physical state, color, etc.):

Appearance (physical state): No data available
Color: No data available
Odor: No data available
Odor threshold: No data available
pH: No data available
Safety Data Sheet

Product Name: LOW VOC Activator
Product identifier: 102230
Revision Date: 08-19-2016
Replaces:

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Point/Freezing Point (°C)</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial Boiling Point and Boiling Range (°C)</td>
<td>117</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits:</td>
<td></td>
</tr>
<tr>
<td>Upper Flammable/Explosive Limit (%)</td>
<td>10.5</td>
</tr>
<tr>
<td>Lower Flammable/Explosive Limit (%)</td>
<td>0.9</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than air. Vapors that evolve from this product will tend to settle and accumulate near the floor.</td>
</tr>
<tr>
<td>Relative Density</td>
<td>1.16</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Low; 10-49%</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition Temperature (°C)</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>VOC (as packaged-less exempts and water)</td>
<td>0.53 lbs/gal or 64 g/L</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity: No data available
Chemical stability: Stable under normal conditions. Stable
Possibility of hazardous reactions: No data available
Conditions to avoid (e.g., static discharge, shock, or vibration): Sparks, open flame, other ignition sources, and elevated temperatures. Avoid temperatures exceeding the flash point. Contact with incompatible material. Contact with air. High temperatures Contamination

Incompatible materials: Strong alkalies Strong mineral acids Strong oxidizing agents
Hazardous decomposition products: Carbon monoxide Carbon dioxide Sulfur containing gases Oxides of barium Lowers molecular weight polymer fractions

11. Toxicological information
Safety Data Sheet

Product Name: LOW VOC Activator
Product identifier: 102230
Revision Date: 08-19-2016
Replaces: 

Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact):

<table>
<thead>
<tr>
<th>Route of Exposure</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ingestion</td>
<td>No data available</td>
</tr>
<tr>
<td>Skin Contact</td>
<td>No data available</td>
</tr>
<tr>
<td>Eye contact</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics:

- Ingestion: Irritation
- Ingestion Toxicity: Harmful if swallowed. May cause systemic poisoning.
- Skin Contact: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.
- Skin Absorption: May cause irritation and minor systemic damage. Redness and itching or burning sensation may indicate excessive skin exposure.
- Eye Contact: Can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye tissue. Contact with liquid or vapor may result in irritation, redness, tearing, and blurred vision.
- Ingestion Irritation: Irritating to mouth, throat, and stomach. Can cause abdominal discomfort, nausea, vomiting and diarrhea.
- Ingestion Toxicity: Harmful if swallowed. May cause systemic poisoning.

Delayed and immediate effects and also chronic effects from short- and long-term exposure:

Immediate (Acute) Health Effects by Route of Exposure:

- Inhalation Irritation: Can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache. Headache, dizziness, nausea, and loss of coordination are indications of excessive exposure to vapors or spray mists.
- Inhalation Toxicity: Harmful! Can cause systemic damage (see "Target Organs")
- Skin Contact: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.
- Skin Absorption: May cause irritation and minor systemic damage. Redness and itching or burning sensation may indicate excessive skin exposure.
- Eye Contact: Can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye tissue. Contact with liquid or vapor may result in irritation, redness, tearing, and blurred vision.
- Ingestion Irritation: Irritating to mouth, throat, and stomach. Can cause abdominal discomfort, nausea, vomiting and diarrhea.
- Ingestion Toxicity: Harmful if swallowed. May cause systemic poisoning.

Long-Term (Chronic) Health Effects:

- Carcinogenicity: None of the substances have been shown to cause cancer in long term animal studies. Not a carcinogen according to NTP, IARC, or OSHA.
- Reproductive and Developmental Toxicity: No data available to indicate product or any components present at greater than 0.1% may cause birth defects.
- Mutagenicity: No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.
- Inhalation: Upon prolonged and/or repeated exposure, can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache. Harmful! Can cause systemic damage upon prolonged and/or repeated exposure (see "Target Organs")
- Skin Contact: Upon prolonged or repeated contact, can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.
- Skin Absorption: Upon prolonged or repeated exposure, harmful if absorbed through the skin. May cause minor systemic damage.

Numerical measures of toxicity (such as acute toxicity estimates)

Component Toxicology Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate</td>
<td>Oral LD50 Rat 738 mg/kg</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Page 8 of 10
Product Name: LOW VOC Activator
Product identifier: 102230
Revision Date: 08-19-2016
Replaces:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50 Rat 2080 mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-Methyl-2-pentanone</td>
<td></td>
</tr>
</tbody>
</table>

Whether the hazardous chemical is listed in the National Toxicology Program (NTP) Report on Carcinogens (latest edition) or has been found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition), or by OSHA

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA Carcinogen</th>
<th>IARC Carcinogen</th>
<th>NTP Carcinogen</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available</td>
<td>N</td>
<td>N</td>
<td>N</td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity (aquatic and terrestrial, where available): Moderate ecological hazard. This product may be dangerous to plants and/or wildlife.
Persistence and degradability: No data available
Bioaccumulative potential: No data
Mobility in soil: No data available
Other adverse effects (such as hazardous to the ozone layer): No data available

Ecological Toxicity Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Aquatic EC50 Crustacea</th>
<th>Aquatic ERC50 Algae</th>
<th>Aquatic LC50 Fish</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging
Description of waste residues: Spent or discarded material is a hazardous waste.
Safe Handling of Waste: This material as supplied, if discarded, would be regulated as a hazardous waste under RCRA (40 CFR 261).
Waste treatment methods (including packaging): Dispose of by incineration following Federal, State, Local, or Provincial regulations.
Waste Disposal Code(s): D001

14. Transport information

UN number: UN1263
UN proper shipping name: PAINT RELATED MATERIAL
Transport hazard class(es): 3
Packing group: II
The shipper is responsible for following all applicable regulations. The transportation classification provided is based on ITW Evercoat original packaging, which is suitable for domestic ground transport only.

### 15. Regulatory information

Safety, health and environmental regulations specific for the product in question

| TSCA Status: | A component or components of this product are listed on the TSCA Inventory of Existing Chemical Substances. |

#### Regulated Components

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>CERCLA</th>
<th>SARA EHS</th>
<th>SARA 313</th>
<th>California Prop 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diisocyanate</td>
<td>822-06-0</td>
<td>N</td>
<td>N</td>
<td>Y</td>
<td>N</td>
</tr>
<tr>
<td>4-Methyl-2-pentanone</td>
<td>108-10-1</td>
<td>N</td>
<td>N</td>
<td>Y</td>
<td>Y</td>
</tr>
</tbody>
</table>

### 16. Other information, including date of preparation or last revision.

<table>
<thead>
<tr>
<th>Revision Date:</th>
<th>08-19-2016</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision Number:</td>
<td>9</td>
</tr>
</tbody>
</table>

**Disclaimer:** NOTICE: The information accumulated herein is believed to be correct as of the date issued from sources, which are believed to be accurate and reliable. Since it is not possible to anticipate all circumstances of use, recipients are advised to confirm, in advance of need, that the information is current, applicable and suitable to their circumstances.