1. Identification

Product identifier used on the label:

Product Name: Multi-Purpose Epoxy Cartridge
Product identifier: 100818

Other means of identification

Synonyms: No data available

Recommended use of the chemical and restrictions on use:

Epoxy Adhesive

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Chemical Manufacturer / Importer / Distributor: ITW Evercoat
a division of Illinois Tool Works Inc.
6600 Cornell Road
Cincinnati, OH 45242
513-489-7600

Emergency phone number: CHEMTREC: 1-800-424-9300
CANUTEC: 1-613-996-6666

2. Hazard(s) identification

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

GHS Hazard Symbols:

GHS Classification:
Carcinogenicity Category 1A
Reproductive Toxicity Category 1B
Specific Target Organ Systemic Toxicity (STOT) - Single Exposure Category 1
Specific Target Organ Systemic Toxicity (STOT) - Repeated Exposure Category 1
Germ Cell Mutagenicity Category 2
Hazardous to the aquatic environment - Acute Category 3
Flammable Liquid Category 4

GHS Signal Word: Danger

GHS Hazard Statements:
Combustible Liquid
Suspected of causing genetic defects.
May cause cancer.
Safety Data Sheet

Product Name: Multi-Purpose Epoxy Cartridge
Product identifier: 100818
Revision Date: 08-19-2016
Replaces:

May damage fertility or the unborn child.
Causes damage to organs.
Causes damage to organs through prolonged or repeated exposure.
Harmful to aquatic life.

GHS Precautionary Statements:
Safety Precautions: Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
Do not breathe dust/fume/gas/mist/vapours/spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.

First Aid Measures:
IF exposed: Call a POISON CENTER or doctor/physician.
IF exposed or concerned: Get medical advice/attention.
Get medical advice/attention if you feel unwell.
Specific treatment (see on this label).
In case of fire: Use appropriate media to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal:
Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

Hazards not otherwise classified: No data available

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>% (or range) of ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>100-42-5</td>
<td>1 - 5</td>
</tr>
<tr>
<td>2,4,6-Tris[(Dimethylamino) Methyl] Phenol</td>
<td>90-72-2</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)</td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of necessary measures, subdivided according to the different routes of exposure, i.e., inhalation, skin and eye contact, and ingestion:
Safety Data Sheet

Product Name: Multi-Purpose Epoxy Cartridge  
Product identifier: 100818  
Revision Date: 08-19-2016  
Replaces:

<table>
<thead>
<tr>
<th>Condition</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Contact</td>
<td>Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention. Flush eyes gently with water for at least 15 minutes, lifting upper &amp; lower eye lids. Seek immediate medical attention.</td>
</tr>
<tr>
<td>Skin Contact</td>
<td>Wash with soap and water. Get medical attention if irritation develops or persists. Remove contaminated clothing and continue flushing with water. Wash affected area thoroughly with soap and water. Seek medical advice if symptoms persist.</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Remove to fresh air. If breathing is difficult, have a trained individual administer oxygen. If not breathing, give artificial respiration and have a trained individual administer oxygen. Get medical attention immediately. Remove person to fresh air. Seek immediate medical attention. If the victim has stopped breathing open airway, loosen collar and belt, and administer artificial respiration.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Do not induce vomiting and seek medical attention immediately. Drink two glasses of water or milk to dilute. Provide medical care provider with this MSDS. Call a physician or poison control center immediately. Do not induce vomiting unless directed to do so by medical personnel.</td>
</tr>
</tbody>
</table>

Most important symptoms/effects, acute and delayed:

- **Most important symptoms/effects (Acute):** No data available
- **Most important symptoms/effects (Delayed):** Prolonged or repeated exposure may cause asthma and skin sensitization or other allergic response.

Indication of immediate medical attention and special treatment needed, if necessary:

- No additional first aid information available

5. Fire-fighting measures

**Suitable (and unsuitable) extinguishing media:**

- **Suitable extinguishing media:** Use alcohol resistant foam, carbon dioxide, dry chemical, or water spray when fighting fires. Water or foam may cause frothing if liquid is burning but it still may be a useful extinguishing agent if carefully applied to the fire. Do not direct a water stream directly into the hot burning liquid. Regular foam Carbon dioxide Dry chemical

- **Unsuitable extinguishing media:** No data available

Specific hazards arising from the chemical (e.g., nature of any hazardous combustion products):
Safety Data Sheet

Product Name: Multi-Purpose Epoxy Cartridge
Product identifier: 100818
Revision Date: 08-19-2016
Replaces:

| Fire and/or Explosion Hazards: | Material may be ignited if preheated to temperatures above the flash point in the presence of a source of ignition. |
| Hazardous Combustion Products: | Carbon dioxide, Carbon monoxide, Ammonia, Nitrogen containing gases, oxide gas, Phenolic compounds, Hydrogen sulfide |
| Special protective equipment and precautions for fire-fighters: | Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products. Water may be used to cool closed containers to prevent pressure build-up and possible auto ignition or explosion when exposed to extreme heat. Wear a self contained breathing apparatus (NIOSH approved) with a full face piece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment. |

6. Accidental release measures

| Personal precautions, protective equipment, and emergency procedures: | No health affects expected from the clean-up of this material if contact can be avoided. Follow personal protective equipment recommendations found in Section VIII of this MSDS |
| Methods and materials for containment and cleaning up: | No special spill clean-up considerations. Collect and discard in regular trash. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. All personnel in the area should be protected as in Section 8. Avoid breathing vapors. Use an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. |

7. Handling and storage

| Precautions for safe handling: | Mildly irritating material. Avoid unnecessary exposure. All hazard precautions given in the data sheet must be observed. Do not get in eyes, on skin and clothing Wash hands before eating Use with adequate ventilation Avoid contact with material, avoid breathing dusts or fumes, use only in a well ventilated area. Do not take internally. Keep out of the reach of children. |
| Conditions for safe storage, including any incompatibilities | Store in a cool dry place. Isolate from incompatible materials. Store in a cool dry place Keep away from heat, sparks, and flame Avoid contact with incompatible materials. |
| Materials to Avoid/Chemical Incompatibility: | Oxidizing materials Acids Caustics (bases) |
8. Exposure controls/personal protection

OSHA permissible exposure limit (PEL), American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Value (TLV), and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the safety data sheet, where available:

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>OSHA PEL</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>100 ppm</td>
<td>20 ppm</td>
<td>40 ppm STEL; 170 mg/m3 STEL</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: No exposure limits exist for the constituents of this product. Use local exhaust ventilation or other engineering controls to minimize exposures and maintain operator comfort. General or local ventilation or isolation may prove adequate to keep airborne exposures below exposure limits. Explosion proof exhaust ventilation should be used.

Individual protection measures, such as personal protective equipment:

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Do not wear contact lenses. Splash proof chemical goggles are recommended to protect against the splash of product.

Skin Protection: Not normally considered a skin hazard. Where use can result in skin contact, practice good personal hygiene and wear a barrier cream and/or impervious surgical style gloves. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work. Protective gloves and proper clothing should be worn to prevent skin contact.

Respiratory Protection: Respiratory protection may be required to avoid overexposure when handling this product. General or local exhaust ventilation is the preferred means of protection. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. Use a NIOSH approved respirator designed to remove particulate matter and organic solvent vapors.

Other Protective Equipment: Splash proof chemical goggles are recommended to protect against the splash of product. Protective gloves and proper clothing should be worn to prevent skin contact.

9. Physical and chemical properties

Appearance (physical state, color, etc.):
- Appearance (physical state): Paste
- Color: Black
- Odor: Amine
- Odor threshold: No data available
- pH: No data available
Melting Point/Freezing Point (°C): No data available
Initial Boiling Point and Boiling Range (°C): 825
Flash Point (°C): 63
Evaporation Rate: No data available
Flammability (solid, gas): No data available
Upper/lower flammability or explosive limits:
  Upper Flammable/Explosive Limit (%): No data available
  Lower Flammable/Explosive Limit (%): No data available
Vapor Pressure: No data available
Vapor Density: Heavier than air. Vapors that evolve from this product will tend to settle and accumulate near the floor.
Relative Density: Not determined
Solubility(ies): Insoluble
Partition coefficient: n-octanol/water: 1.36
Auto-ignition Temperature (°C): No data available
Decomposition Temperature: No data available
Viscosity: No data available
VOC (as applied* - 2% by wt hardener- less exempts and water): 0.211 lbs/gall or 25 g/l

10. Stability and reactivity

Reactivity: No data available
Chemical stability: Stable under normal conditions.
Possibility of hazardous reactions: No data available
Conditions to avoid (e.g., static discharge, shock, or vibration): Contamination
Incompatible materials: Oxidizing materials Acids Caustics (bases)
Hazardous decomposition products:
  Carbon dioxide
  Carbon monoxide
  Ammonia
  Oxides of nitrogen
  Phenolic compounds
  Hydrogen sulfide

11. Toxicological information
Safety Data Sheet

Product Name: Multi-Purpose Epoxy Cartridge
Product identifier: 100818
Revision Date: 08-19-2016
Replaces: 

Information on the likely routes of exposure (inhalation, ingestion, skin and eye contact):

- Ingestion
- Skin contact
- Eye contact
- Absorption
- Inhalation

Symptoms related to the physical, chemical and toxicological characteristics:

No data available

Delayed and immediate effects and also chronic effects from short- and long-term exposure:

Immediate (Acute) Health Effects by Route of Exposure:

**Inhalation Irritation:** Can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache. Excessive inhalation of vapors may cause nasal and respiratory irritation, acute nervous system depression, fatigue, weakness, nausea, headache and dizziness.

**Skin Contact:** Can cause minor skin irritation, defatting, and dermatitis.

**Skin Absorption:** No absorption hazard in normal industrial use. Contact may cause irritation and possible dermatitis or sensitization.

**Eye Contact:** Can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye tissue. Contact with liquid or vapor may result in irritation, redness, tearing, and blurred vision.

**Ingestion Irritation:** Irritating to mouth, throat, and stomach. Can cause abdominal discomfort, nausea, vomiting and diarrhea.

**Ingestion Toxicity:** Harmful if swallowed. May cause systemic poisoning.

Long-Term (Chronic) Health Effects:

**Carcinogenicity:** May cause cancer. The International Agency for Research on Cancer (IARC) has classified styrene as a group 2B carcinogen (possibly carcinogenic to humans).

**Reproductive and Developmental Toxicity:** May damage fertility or the unborn child.

**Mutagenicity:** Suspected of causing genetic defects.

**Inhalation:** Upon prolonged and/or repeated exposure, can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache.

**Skin Contact:** Upon prolonged or repeated contact, can cause minor skin irritation, defatting, and dermatitis.

**Skin Absorption:** Upon prolonged or repeated exposure, no hazard in normal industrial use.

Numerical measures of toxicity (such as acute toxicity estimates)

Component Toxicology Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>Oral LD50 Rat 5000 mg/kg</td>
<td></td>
<td>Inhalation LC50 (4h) Rat 24 g/m3</td>
</tr>
<tr>
<td>2,4,6-Tris[(Dimethylamino) Methyl] Phenol</td>
<td>Oral LD50 Rat 1200 mg/kg</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Page 7 of 9
Whether the hazardous chemical is listed in the National Toxicology Program (NTP) Report on Carcinogens (latest edition) or has been found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition), or by OSHA

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA Carcinogen</th>
<th>IARC Carcinogen</th>
<th>NTP Carcinogen</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>N</td>
<td>Y</td>
<td>Y</td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)</td>
<td>Y</td>
<td>Y</td>
<td>Y</td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity (aquatic and terrestrial, where available): Toxic to aquatic life. This material is toxic to aquatic organisms and should not be released to sewage, draining systems or any body of water exceeding concentrations of approved limits under applicable regulations and permits.

Persistence and degradability: No data available
Bioaccumulative potential: No data
Mobility in soil: No data available
Other adverse effects (such as hazardous to the ozone layer): No data available

Ecological Toxicity Data

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>Aquatic EC50 Crustacea</th>
<th>Aquatic ERC50 Algae</th>
<th>Aquatic LC50 Fish</th>
</tr>
</thead>
<tbody>
<tr>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

13. Disposal considerations

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated packaging

Description of waste residues: Spent or discarded material may be a hazardous waste.
Safe Handling of Waste: Disposal must be in accordance with applicable Federal, State/Provincial and Local regulations.
Waste treatment methods (including packaging): Dispose of by incineration following Federal, State, Local, or Provincial regulations.

14. Transport information

UN number: No data available
UN proper shipping name: Not Regulated
Transport hazard class(es): No data available
Packing group: No data available
Safety Data Sheet

Product Name: Multi-Purpose Epoxy Cartridge
Product identifier: 100818
Revision Date: 08-19-2016
Replaces:
The shipper is responsible for following all applicable regulations. The transportation classification provided is based on ITW Evercoat original packaging, which is suitable for domestic ground transport only.

15. Regulatory information

Safety, health and environmental regulations specific for the product in question

TSCA Status: The intentional ingredients of this product are listed.

Regulated Components

<table>
<thead>
<tr>
<th>Chemical Component</th>
<th>CAS number and other unique identifiers</th>
<th>CERCLA</th>
<th>SARA EHS</th>
<th>SARA 313</th>
<th>California Prop 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>100-42-5</td>
<td>N</td>
<td>N</td>
<td>Y</td>
<td>Y</td>
</tr>
<tr>
<td>Crystalline Silica (Quartz)</td>
<td>14808-60-7</td>
<td>N</td>
<td>N</td>
<td>N</td>
<td>Y</td>
</tr>
</tbody>
</table>

16. Other information, including date of preparation or last revision.

Revision Date: 08-19-2016
Revision Number: 6

Disclaimer: NOTICE: The information accumulated herein is believed to be correct as of the date issued from sources, which are believed to be accurate and reliable. Since it is not possible to anticipate all circumstances of use, recipients are advised to confirm, in advance of need, that the information is current, applicable and suitable to their circumstances.